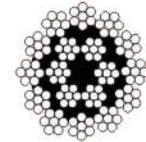
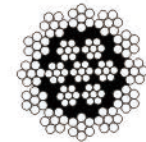


Specification : DIN3069, 18×7+FC, 19×7

| Nominal Diameter | Approx Weight | | Nominal Tensile Strength | | | |
|------------------|---------------|------|-------------------------------|------|-----------------------|------|
| | | | Minimum Breaking strength(KN) | | | |
| | kg/100m | | 1570N/mm ² | | 1770N/mm ² | |
| mm | FC | IWRC | FC | IWRC | FC | IWRC |
| 4 | 6.12 | 6.43 | - | - | 9.02 | 9.29 |
| 5 | 9.57 | 10 | - | - | 14.1 | 14.5 |
| 6 | 13.8 | 14.5 | - | - | 20.3 | 20.9 |
| 7 | 18.8 | 19.7 | - | - | 27.6 | 28.5 |
| 8 | 24.5 | 25.7 | 32 | 33 | 36.1 | 37.2 |
| 9 | 31 | 32.6 | 40.5 | 41.7 | 45.7 | 47 |
| 10 | 38.3 | 40.2 | 50 | 51.5 | 56.4 | 58.1 |
| 11 | 46.3 | 48.6 | 60.5 | 62.3 | 68.2 | 70.3 |
| 12 | 55.1 | 57.9 | 72 | 74.2 | 81.2 | 83.6 |
| 13 | 64.7 | 67.9 | 84.5 | 87.1 | 95.3 | 98.1 |
| 14 | 75 | 7.8 | 98 | 101 | 111 | 114 |
| 16 | 98 | 103 | 128 | 132 | 144 | 149 |
| 18 | 124 | 130 | 162 | 167 | 183 | 188 |
| 20 | 153 | 161 | 200 | 206 | 226 | 232 |
| 22 | 185 | 195 | 242 | 249 | 273 | 281 |
| 24 | 220 | 231 | 288 | 297 | 325 | 335 |
| 26 | 259 | 272 | 338 | 348 | 381 | 393 |



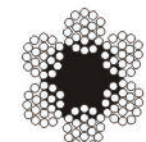
18X7+FC



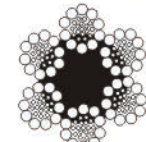
19X7

Specification : DIN3057, 6×25(Fi)+FC, 6×25(Fi)+ IWRC, 6×26(WS)+FC, 6×26(WS)+ IWRC

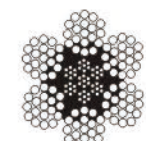
| Nominal Diameter | Approx Weight | | Nominal Tensile Strength | | | |
|------------------|---------------|------|-------------------------------|------|-----------------------|------|
| | | | Minimum Breaking strength(KN) | | | |
| | kg/100m | | 1570N/mm ² | | 1770N/mm ² | |
| mm | FC | IWRC | FC | IWRC | FC | IWRC |
| 8 | 24.3 | 26.8 | 33.9 | 36.6 | 38.3 | 41.3 |
| 9 | 30.8 | 33.9 | 42.9 | 46.4 | 48.4 | 52.3 |
| 10 | 38 | 41.8 | 53 | 57.3 | 59.8 | 64.6 |
| 11 | 46 | 50.6 | 64.2 | 69.3 | 72.3 | 78.1 |
| 12 | 54.7 | 60.2 | 76.3 | 82.5 | 86.1 | 93 |
| 13 | 64.3 | 70.6 | 89.6 | 96.8 | 101 | 109 |
| 14 | 74.5 | 82 | 104 | 112 | 117 | 127 |
| 15 | 85.5 | 94.1 | 119 | 129 | 135 | 145 |
| 16 | 97.3 | 107 | 136 | 147 | 153 | 165 |
| 17 | 110 | 121 | 153 | 166 | 173 | 187 |
| 18 | 123 | 135 | 172 | 186 | 194 | 209 |
| 19 | 137 | 151 | 191 | 207 | 216 | 233 |
| 20 | 152 | 167 | 212 | 229 | 239 | 258 |
| 22 | 184 | 202 | 257 | 277 | 289 | 312 |
| 24 | 219 | 241 | 305 | 330 | 344 | 372 |
| 26 | 257 | 283 | 358 | 387 | 404 | 436 |
| 28 | 298 | 328 | 416 | 449 | 469 | 506 |
| 30 | 324 | 376 | 478 | 515 | 538 | 581 |
| 32 | 389 | 428 | 543 | 586 | 612 | 661 |
| 36 | 493 | 542 | 687 | 742 | 775 | 837 |



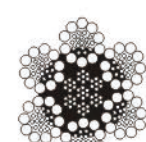
6×25 (Fi) +FC



6×26 (WS) +FC



6×25 (Fi) +IWRC



6×26 (WS) +IWRC